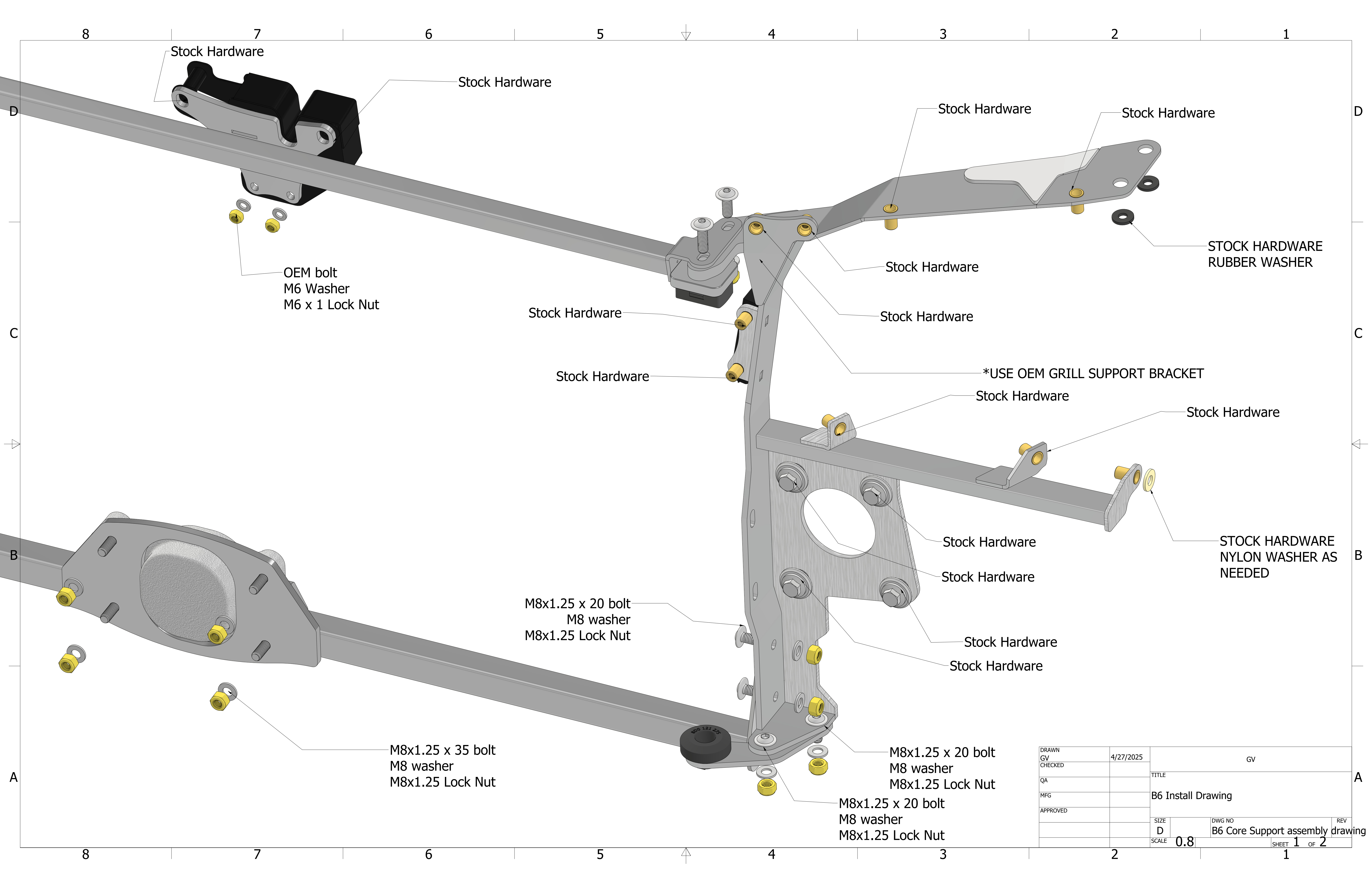




Stock Hardware

Stock Hardware

Stock Hardware

Stock Hardware

OEM bolt
M6 Washer
M6 x 1 Lock Nut

Stock Hardware

Stock Hardware

Stock Hardware

STOCK HARDWARE
RUBBER WASHER

Stock Hardware

*USE OEM GRILL SUPPORT BRACKET

Stock Hardware

Stock Hardware

STOCK HARDWARE
NYLON WASHER AS
NEEDED

M8x1.25 x 20 bolt
M8 washer
M8x1.25 Lock Nut

Stock Hardware

Stock Hardware

Stock Hardware

Stock Hardware

M8x1.25 x 35 bolt
M8 washer
M8x1.25 Lock Nut

M8x1.25 x 20 bolt
M8 washer
M8x1.25 Lock Nut

M8x1.25 x 20 bolt
M8 washer
M8x1.25 Lock Nut

DRAWN	GV	4/27/2025	GV		
CHECKED			TITLE		
QA			B6 Install Drawing		
MFG			DWG NO		
APPROVED			B6 Core Support assembly drawing		
			SIZE		REV
			D		
			SCALE	0.8	SHEET 1 OF 2

B6 Aluminum Core Support Assembly Instructions

Option 1 - Bare aluminum core support

- 1. Assemble the core support with the lower radiator mount brackets, and the metal and plastic headlight mount brackets.
- 2. loosely install the frame rail bolts with the holes centered on the bolts, install bumper shocks
- 3. loosely install core support wing bolts and rubber washers
- 4. Install the radiator to set the width of the core support
- 5. Install headlights, adjust core support as needed for proper alignment with body panels.
- 6. Install nylon washers to lower fender mount, add or subtract nylon washers as needed to desired fitment
- 7. Tighten any and all loose bolts, use purple or blue loctite on hardware that does not make use of mechanical locking aids if desired.

Option 2 - Aluminum core support with hood latch bracket, snub mount bracket, or both

- 1. Assemble the core support with the lower radiator mount brackets, and the metal and plastic headlight mount brackets.
- 2. loosely install the frame rail bolts with the holes centered on the bolts, install bumper shocks
- 3. loosely install core support wing bolts and rubber washers
- 4. Install the hood latch or snub mount or both brackets to the core support, tighten bolts.
- 5. Install headlights, adjust core support as needed for proper alignment with body panels.
- 6. Install nylon washers to lower fender mount, add or subtract nylon washers as needed to desired fitment
- 7. Install snub mount bucket, adjust as needed
- 8. Install hood latch mechanism, adjust as needed
- 9. Install radiator
- 10. Tighten any and all loose bolts, use purple or blue loctite on hardware that does not make use of mechanical locking aids if desired.

DRAWN	GV	4/27/2025	GV		
CHECKED			TITLE		
QA			B6 Install Drawing		
MFG					
APPROVED					
			SIZE	DWG NO	REV
			D	B6 Core Support assembly	drawing
			SCALE	SHEET 2 OF 2	